

Stratasys - Origin One

Resin: Loctite 3D 3843 BK

Printer Settings

Build layer	100 μ m
Irradiance	5 mW/cm ²
Printer Temperature	25 °C
Model Exposure	8 s

Wash Cycle

	Cycle 1	Cycle 2
Make/Model	Branson Sonicator - Brand	Branson Sonicator - Brand
Agitation Method	Sonic	Sonic
Cleaner	IPA	IPA
Cleaning time	2 min	2 min
Cleaner Temperature	25 °C	25 °C
Dry Time	N/A	10 s
Forced Air	N/A	60 psi

Wait Before Post Curing

Wait time before Post Cure	60 min
Cleaning to Post Cure Temperature	25 °C

Post Cure

Make & Model	Onulis - WRAP Cure Certified
Wavelength	405 nm LED
Settings	N/A
Irradiance	80 mW/cm ²
Temperature	N/A
Atmosphere or Immersion Media	Ambient
Placement	Rotary Table
Time	30 min
Flip and Repeat (Yes/No)	No